

# Institute of Electronic Materials Technology

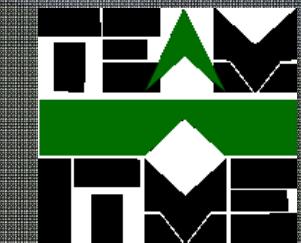


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Self-organized eutectic micro-  
and nanostructures and other  
bottom-up approaches  
towards applications

[www.itme.edu.pl](http://www.itme.edu.pl)

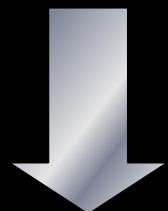


**PHOTONIC  
CRYSTALS**

**METAMATERIALS**

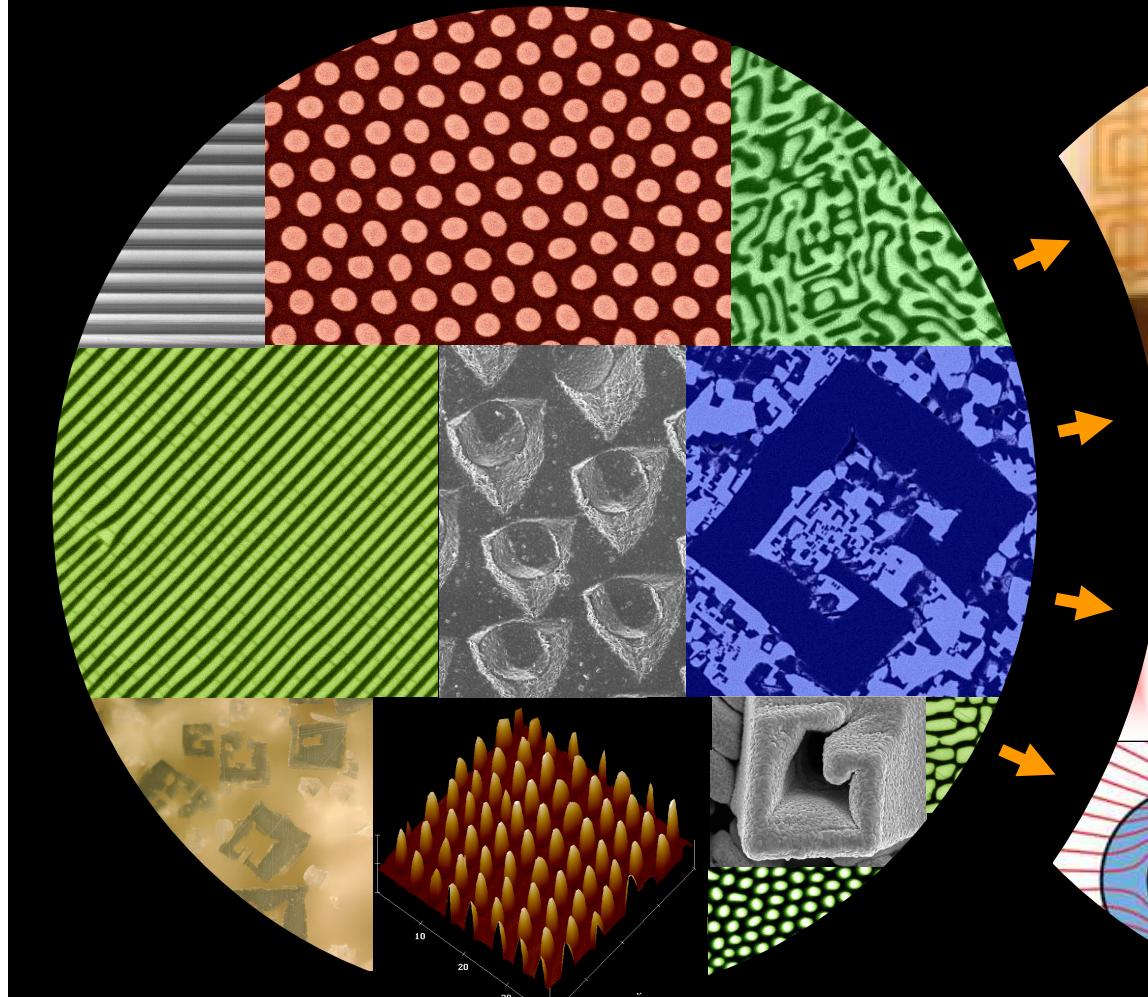


**New concepts & new materials  
in PHOTONICS**



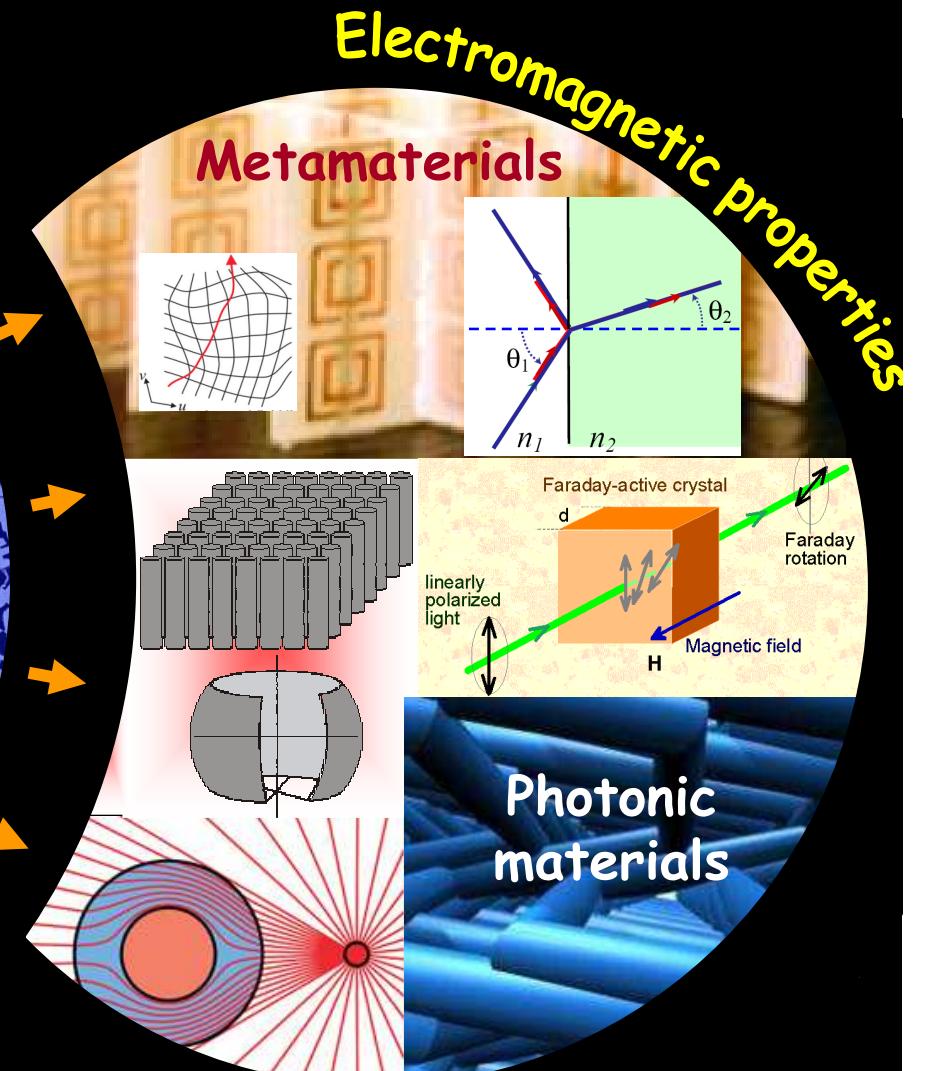
**PLASMONIC  
MATERIALS**

# Our research

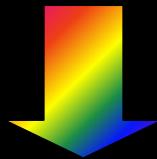


**Bottom-up materials**

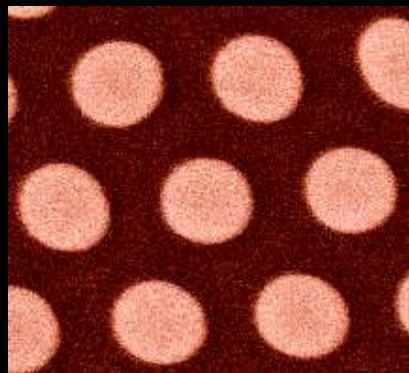
**Photonics/photovoltaics**



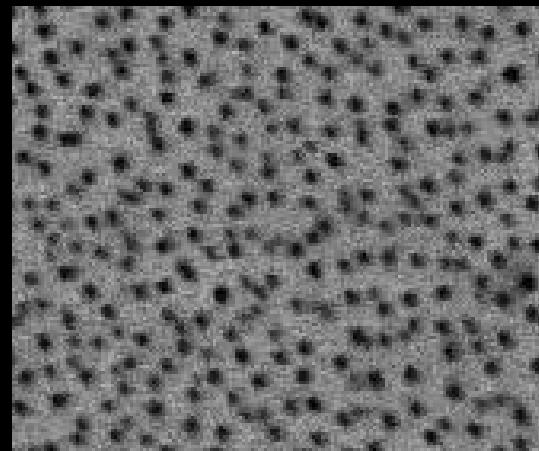
**Our bottom-up approaches**  
*based on directional solidification*



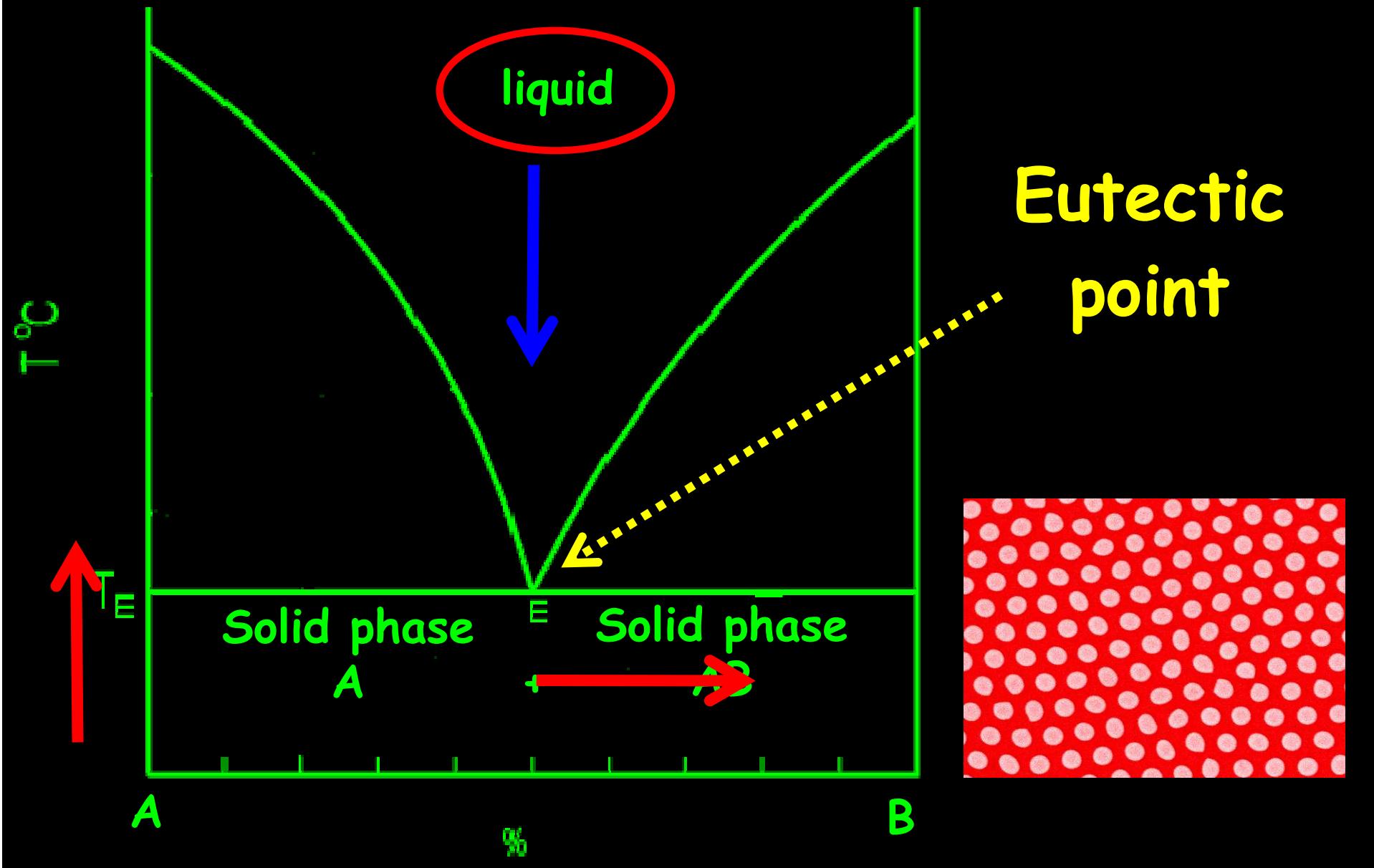
**EUTECTIC**  
solidification



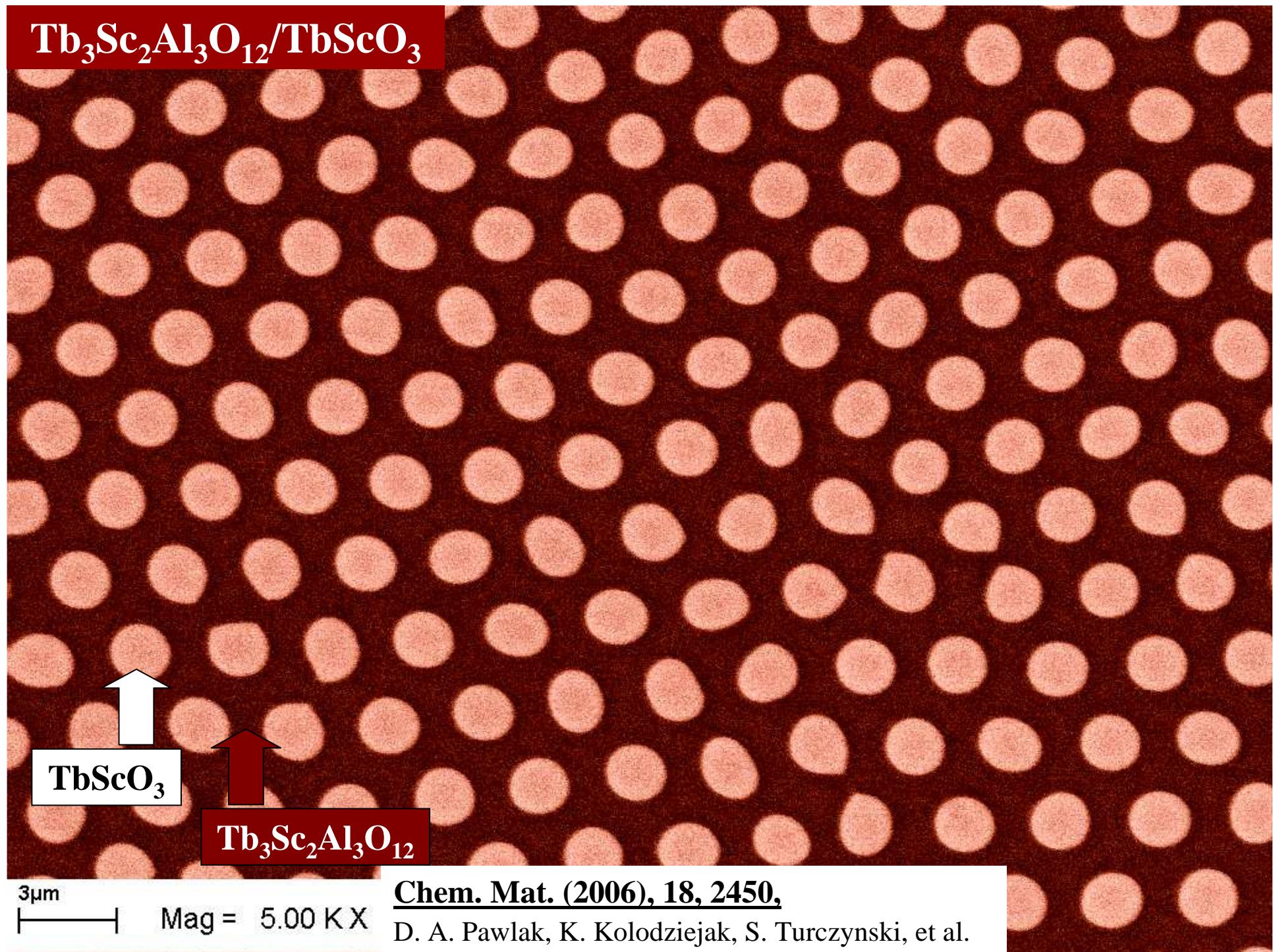
**NANOPARTICLES**  
dispersion



# Binary eutectic phase diagram



$\text{Tb}_3\text{Sc}_2\text{Al}_3\text{O}_{12}/\text{TbScO}_3$



Chem. Mat. (2006), 18, 2450,

D. A. Pawlak, K. Kolodziejak, S. Turczynski, et al.

# **Versatility of EUTECTICS**

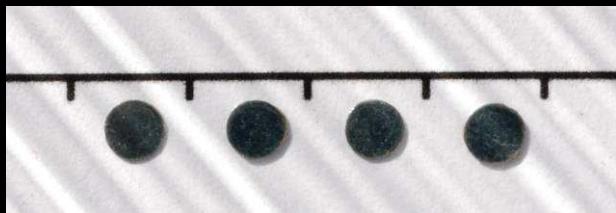
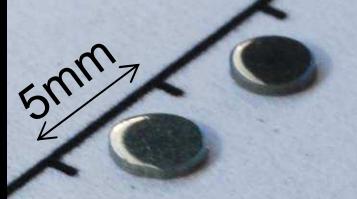
- MONOLITH and MULTIPHASE MATERIAL
- Almost arbitrary COMPONENT materials
- Many special GEOMETRICAL MOTIFS
- Controlled structuring size  
from micro to nano regime

## • MONOLITH and MULTIPHASE MATERIAL

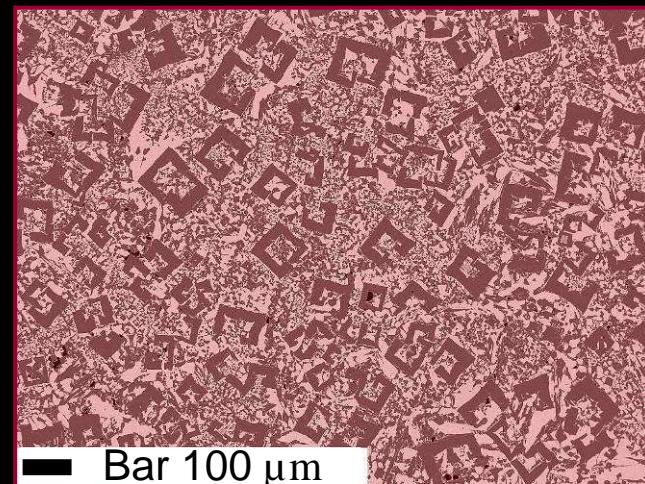
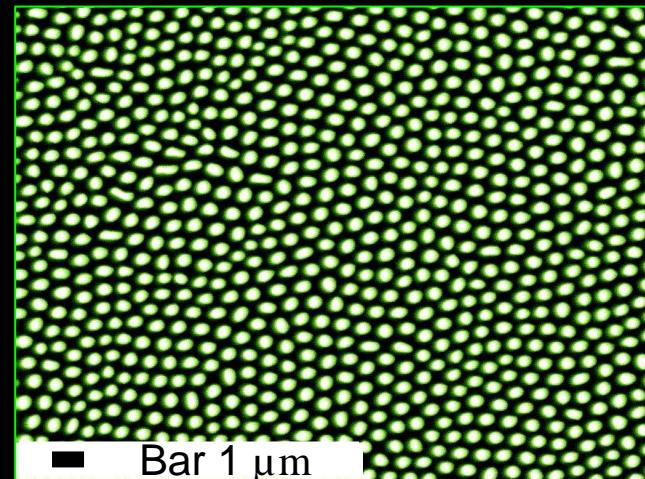
BULK 3D material - Monolith

Eutectic  $\text{PrAlO}_3/\text{Al}_2\text{O}_3$       3 mm diam.

$\text{SrTiO}_3\text{-TiO}_2$



Micro/nano structured



- Almost arbitrary **COMPONENT** materials

METALS

SEMICONDUCTORS

ISOLATORS

OXIDES

FLUORIDES

(Anti) FERROELECTRICS

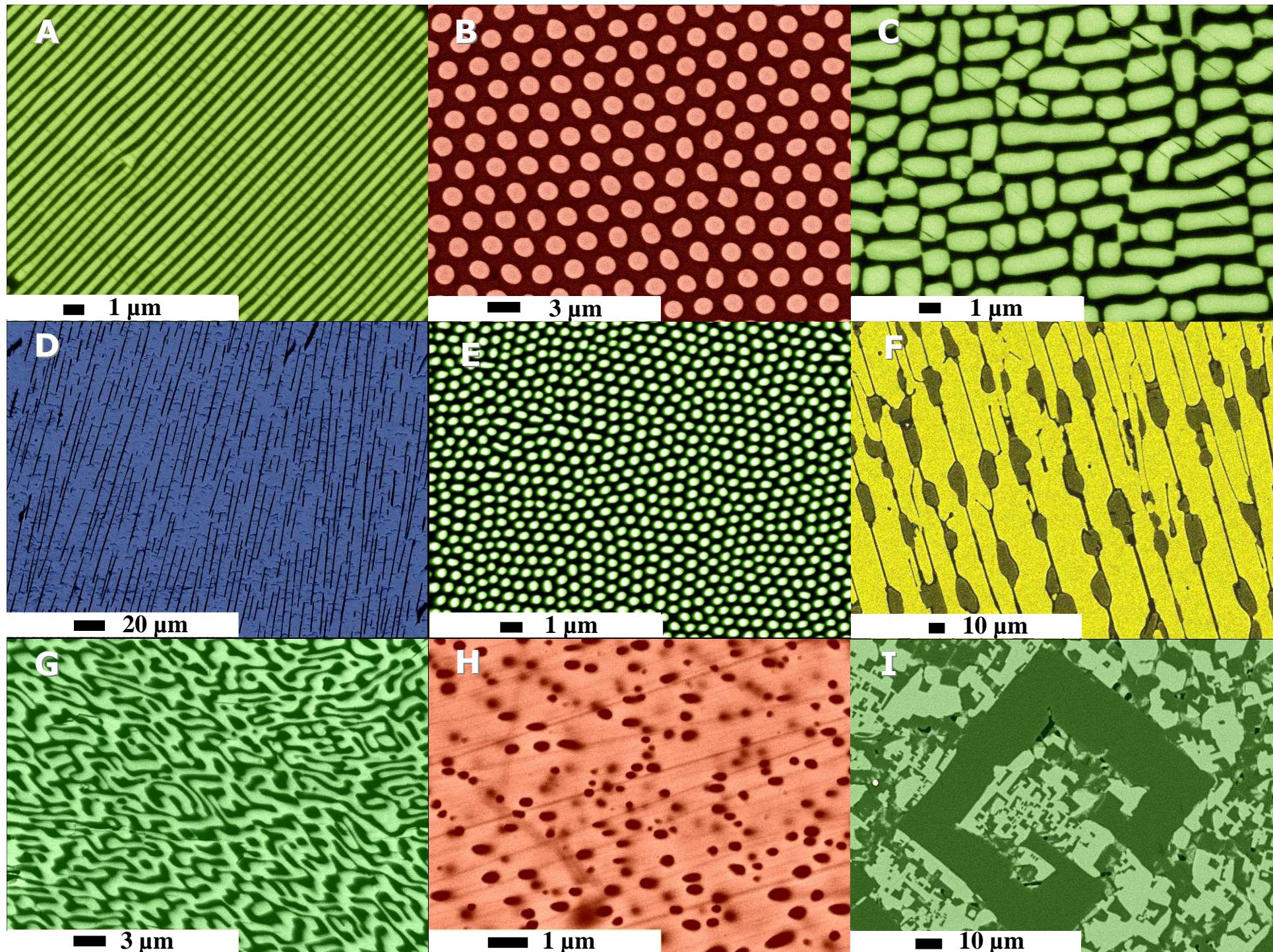
(Anti) FERROMAGNETICS

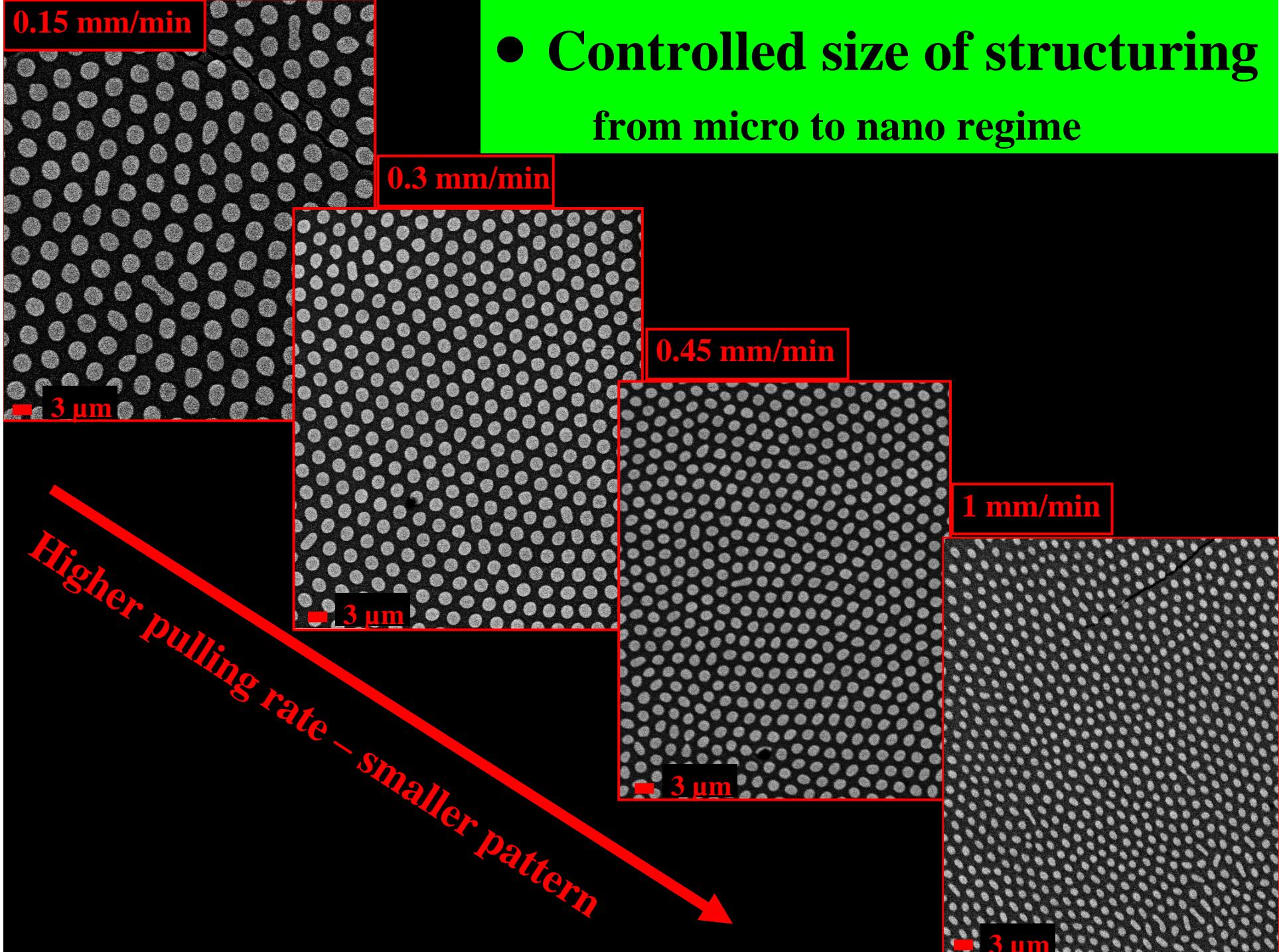
NONLINEAR

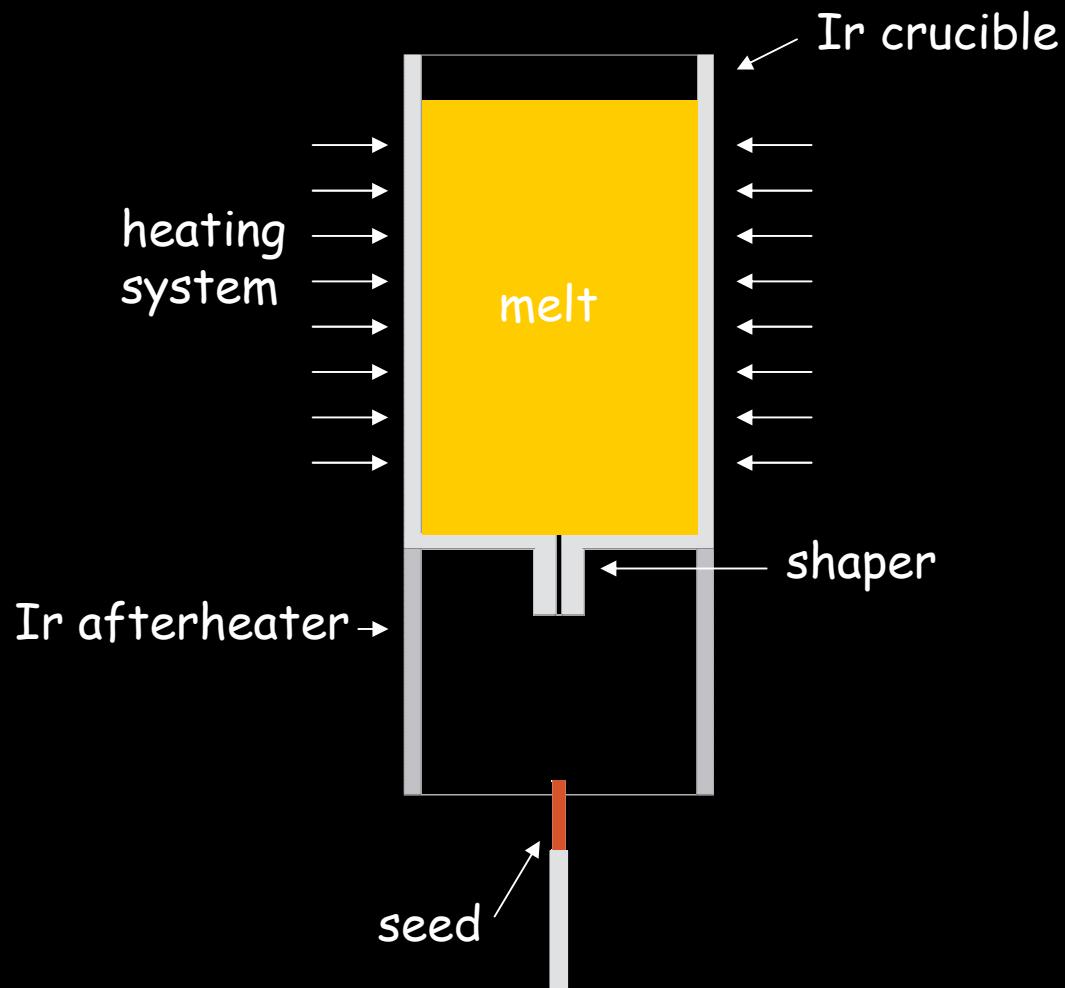
OPTICALLY ACTIVE

etc.

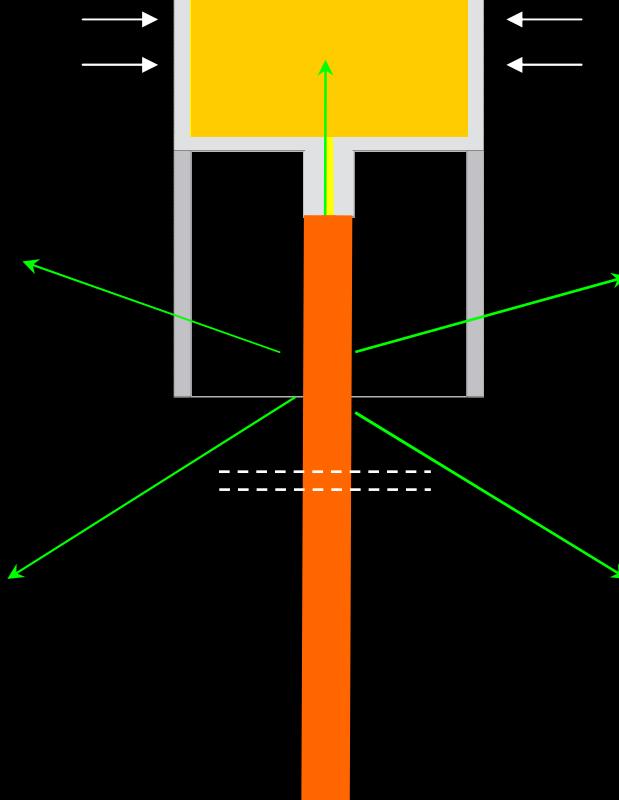
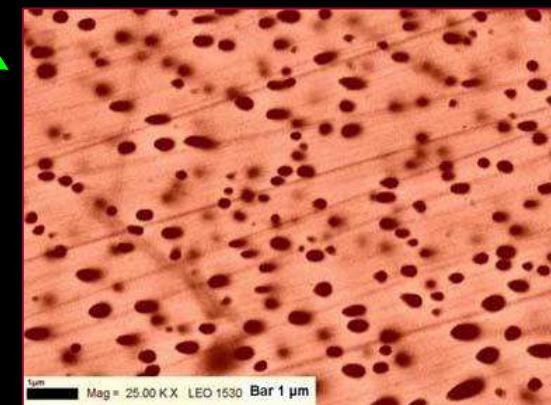
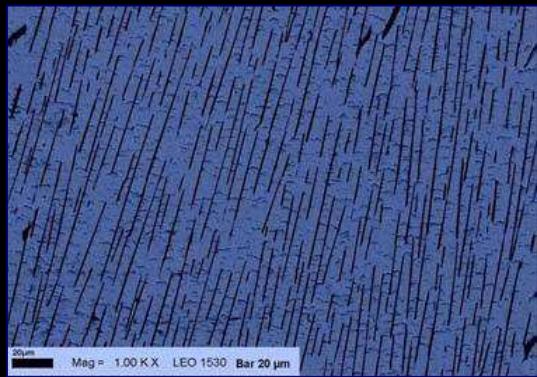
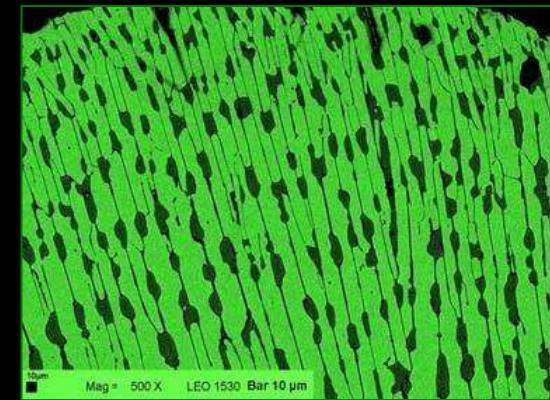
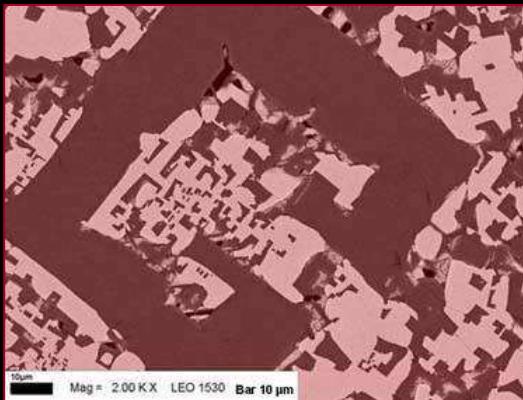
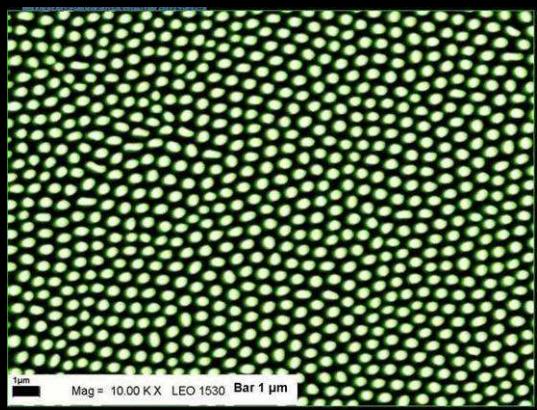
ORGANIC COMPOUNDS







## Micro-pulling down method

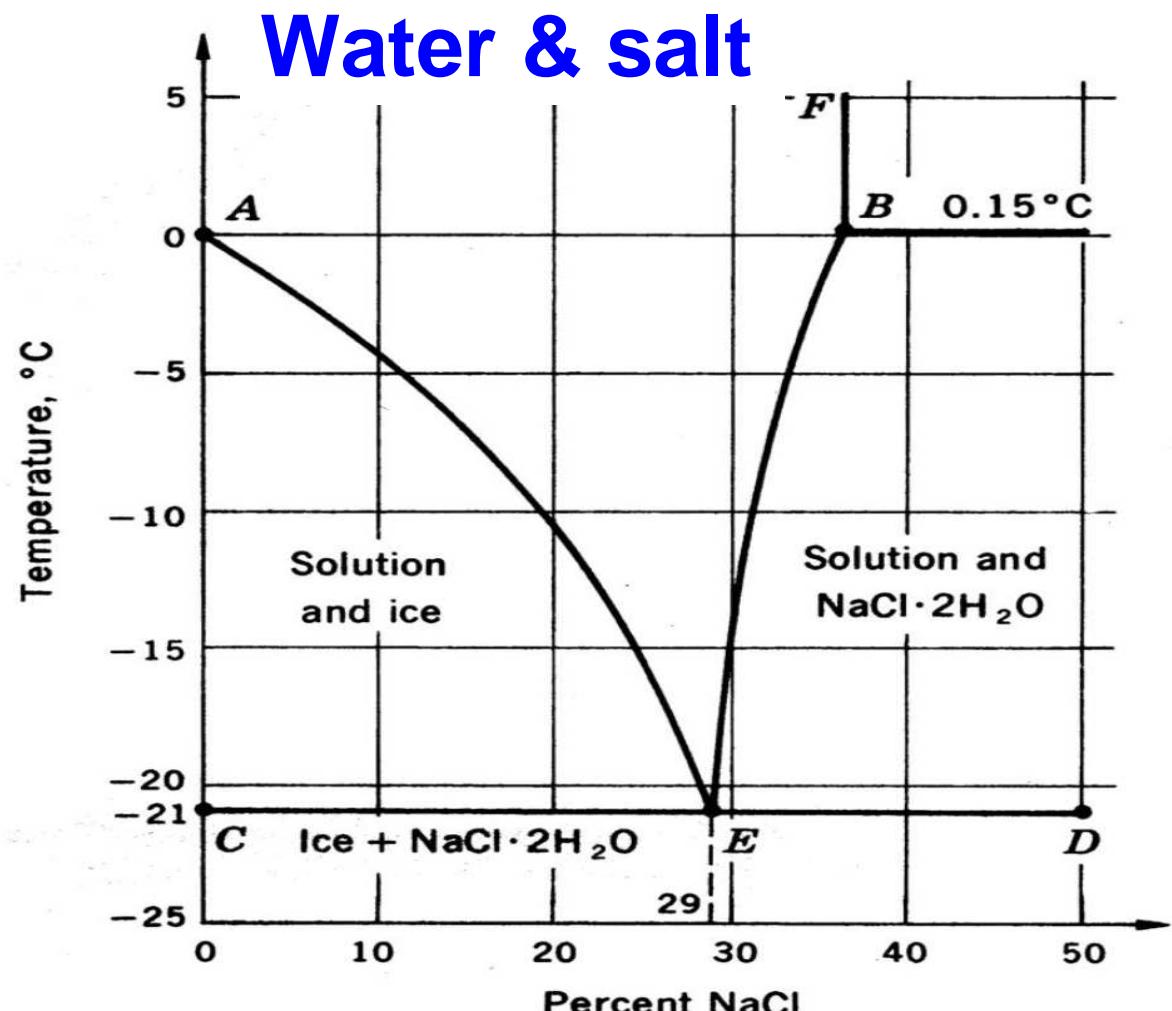


## Eutectic for Polish winter

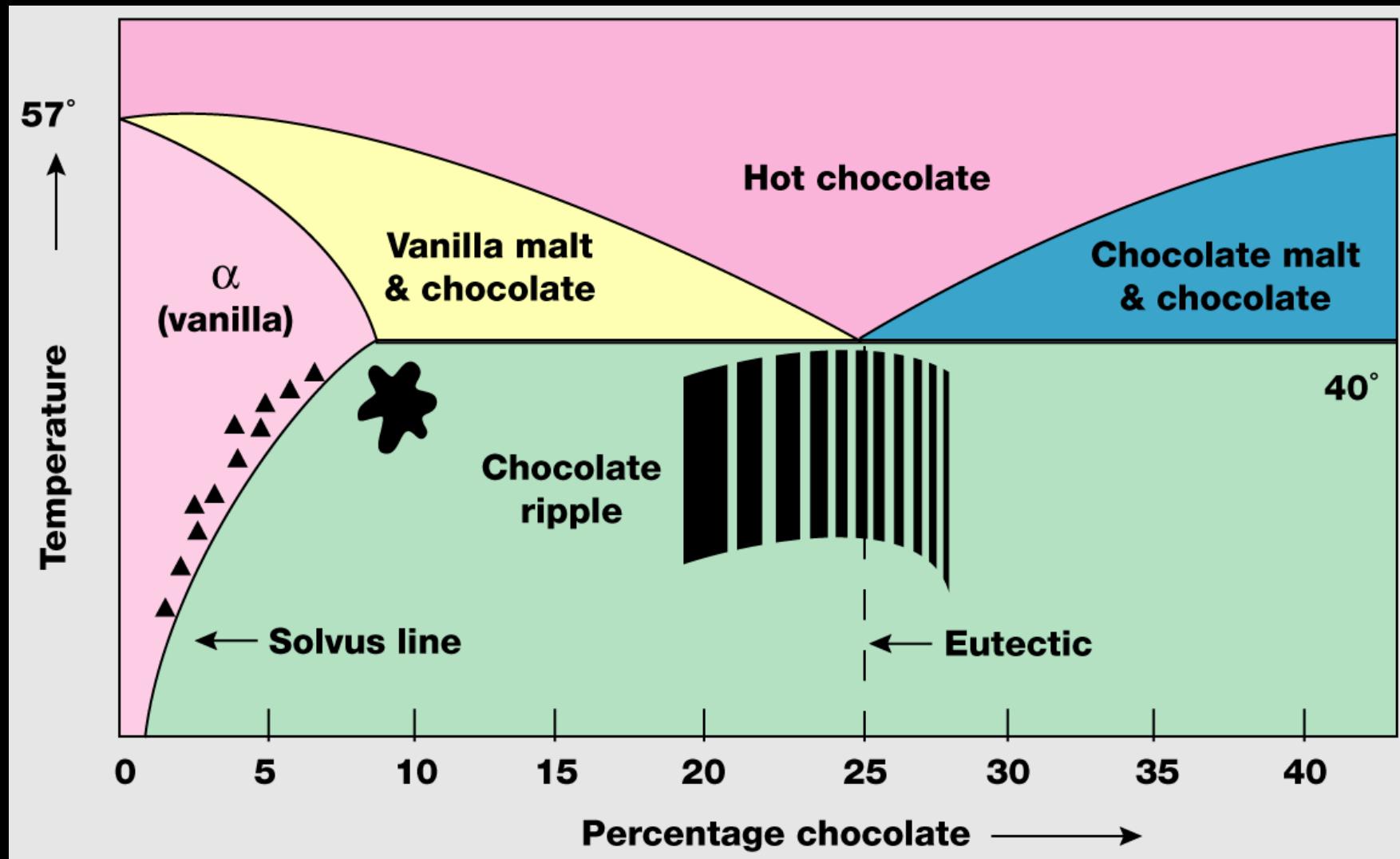
Eutectic point at:  
**-21°C, 29% NaCl**

## Other applications

- alloys - steels (better mechanical properties)
- Some inks for printers (eutectic mixtures)
- Liquid crystals eutectics – the stable liquid crystalline phase in a broader temperature range – LCD – liquid crystal display



# Eutectic especially for people loving chocolate!



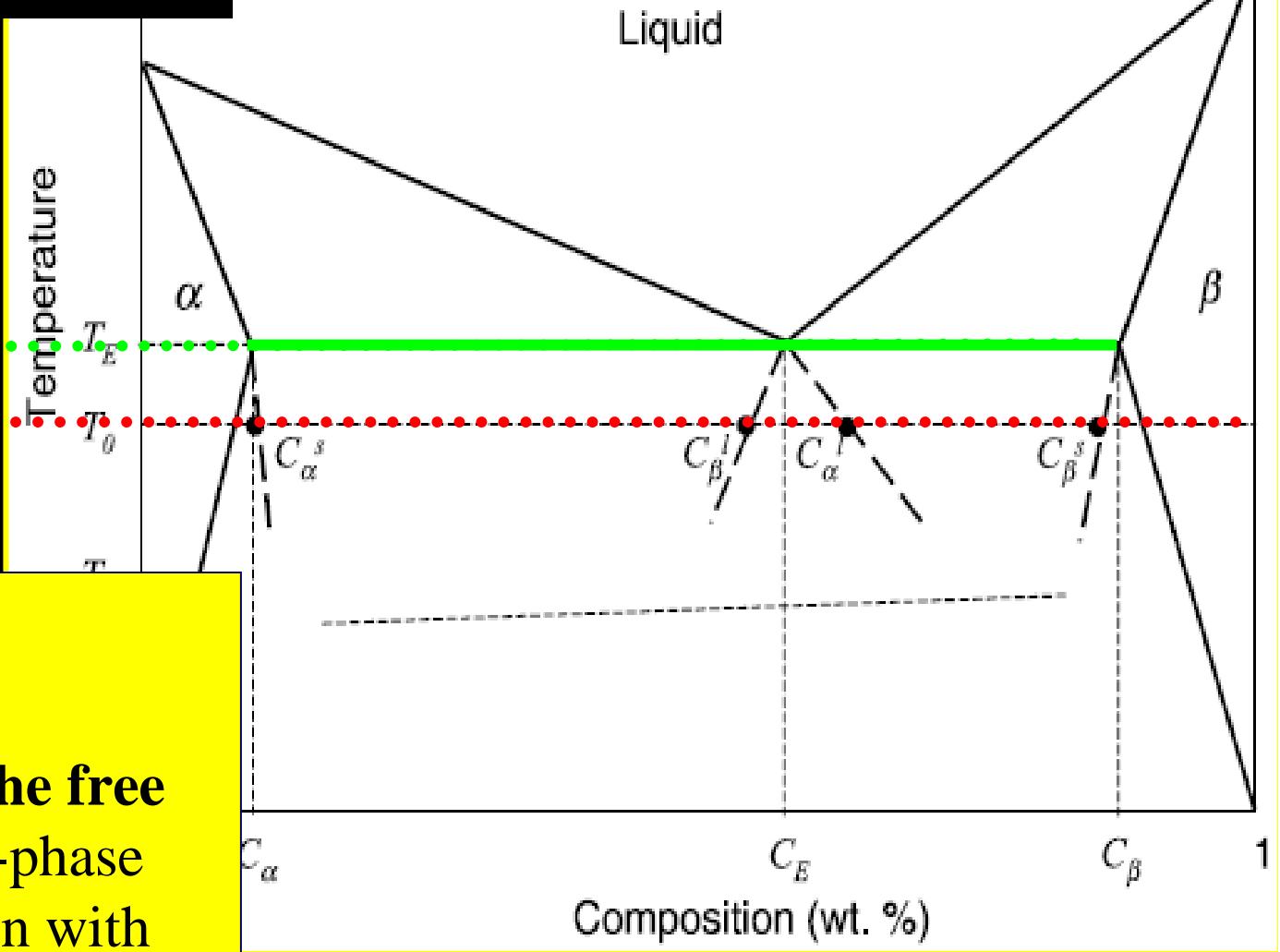
Source: Kenneth A. Jackson at the University of Arizona.

[http://science.nasa.gov/newhome/headlines/msad15sep99\\_1.htm](http://science.nasa.gov/newhome/headlines/msad15sep99_1.htm)

# The driving force

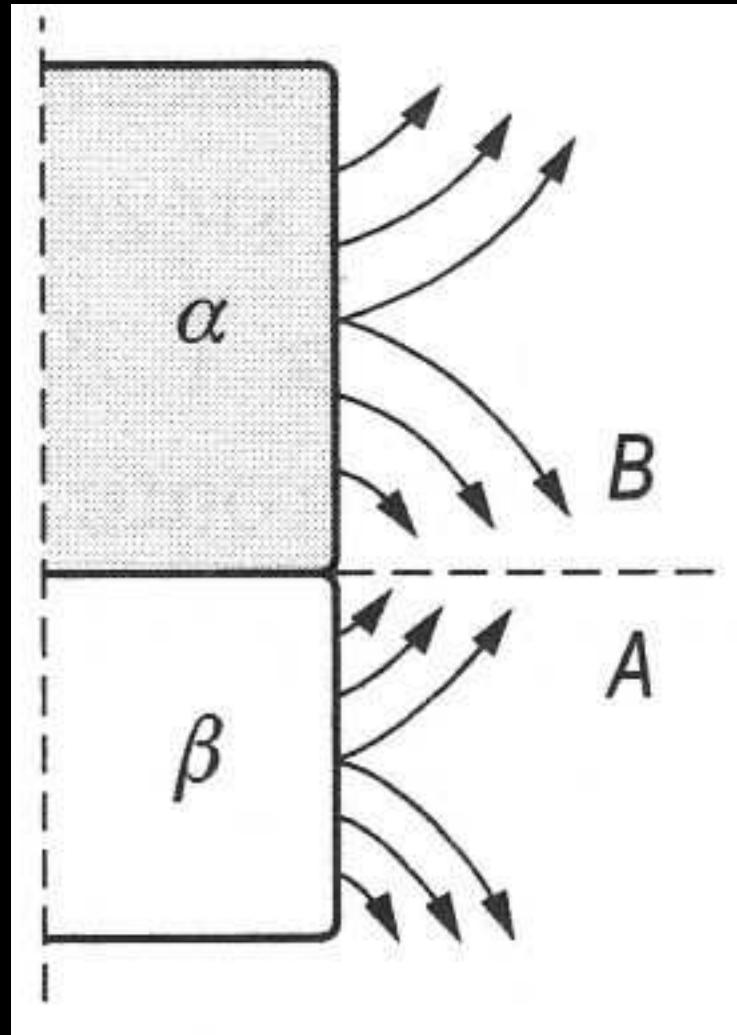
$T_E$   
 $T_0$

When  $T_0 < T_E$  (under-cooling), the **reduction in the free energy** of the two-phase solid in comparison with the liquid is the **driving force** behind the growth of both  $\alpha$  and  $\beta$  phases



$T_E$  – the eutectic temperature  
 $T_0$  – the growth temperature  
 $C_E$  – the eutectic composition

# COUPLED GROWTH

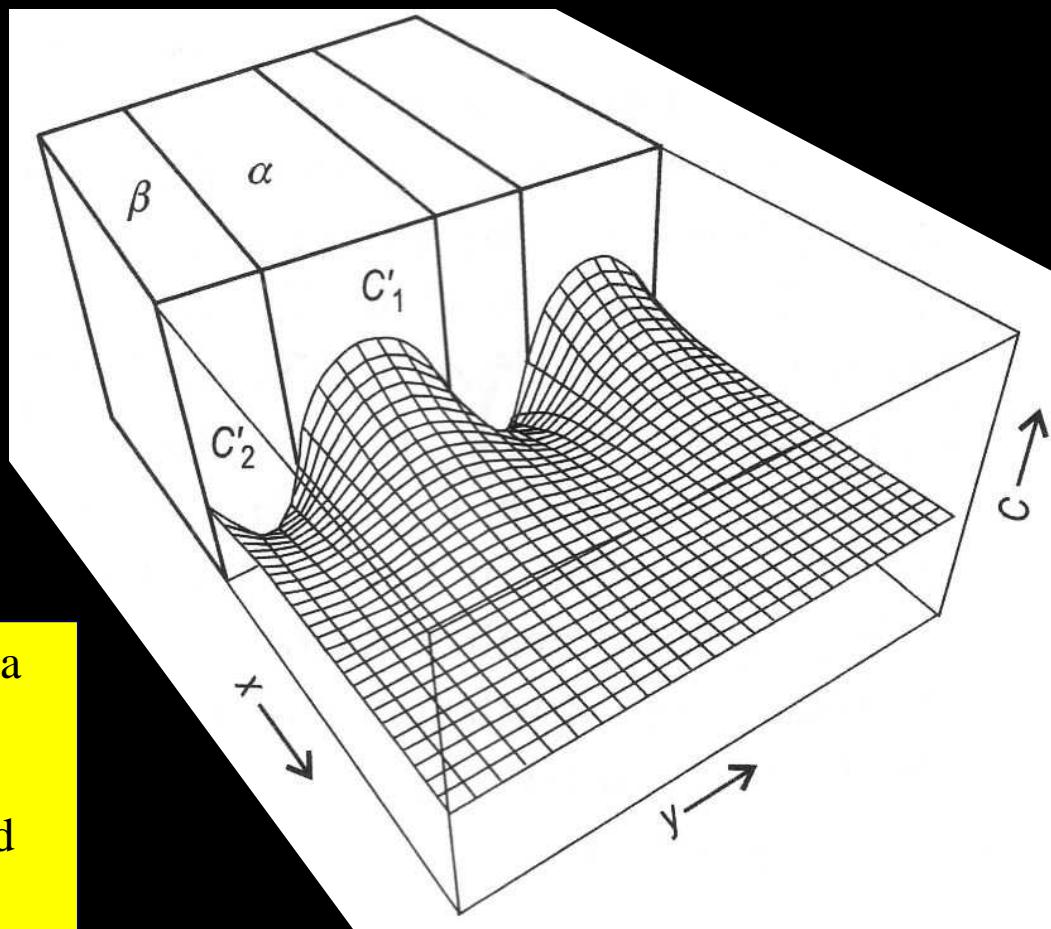


A **solute redistribution** takes place because **each solid phase rejects the other solute component** and...

# COUPLED GROWTH

...and  
**the concentration profile** in the liquid ahead of the lamella tips is **no longer a flat surface**

Extensive lateral mixing takes place as a consequence of this concentration gradient at the  $\alpha - \beta$  interface, and a diffusion flux parallel to the solid-liquid interface reduces the concentration oscillation





# Metalldielectric materials

# METALLO-DIELECTRIC STRUCTURES

from eutectics

## 1. Removing one of the phases in the eutectic and filling it with metallic phase

D. A. Pawlak et al., Chem. Mat. 18, 2450, (2006).

D. A. Pawlak et al., Adv. Funct. Mat. (2010) .

## 2. Direct growth of eutectic including metallic phase

M. D Watson, et al., J. Amer. Ceram. Soc., 53, 112-113, (1970).

R. P. Nelson, J. Amer. Ceram. Soc., 53, 527, (1970).

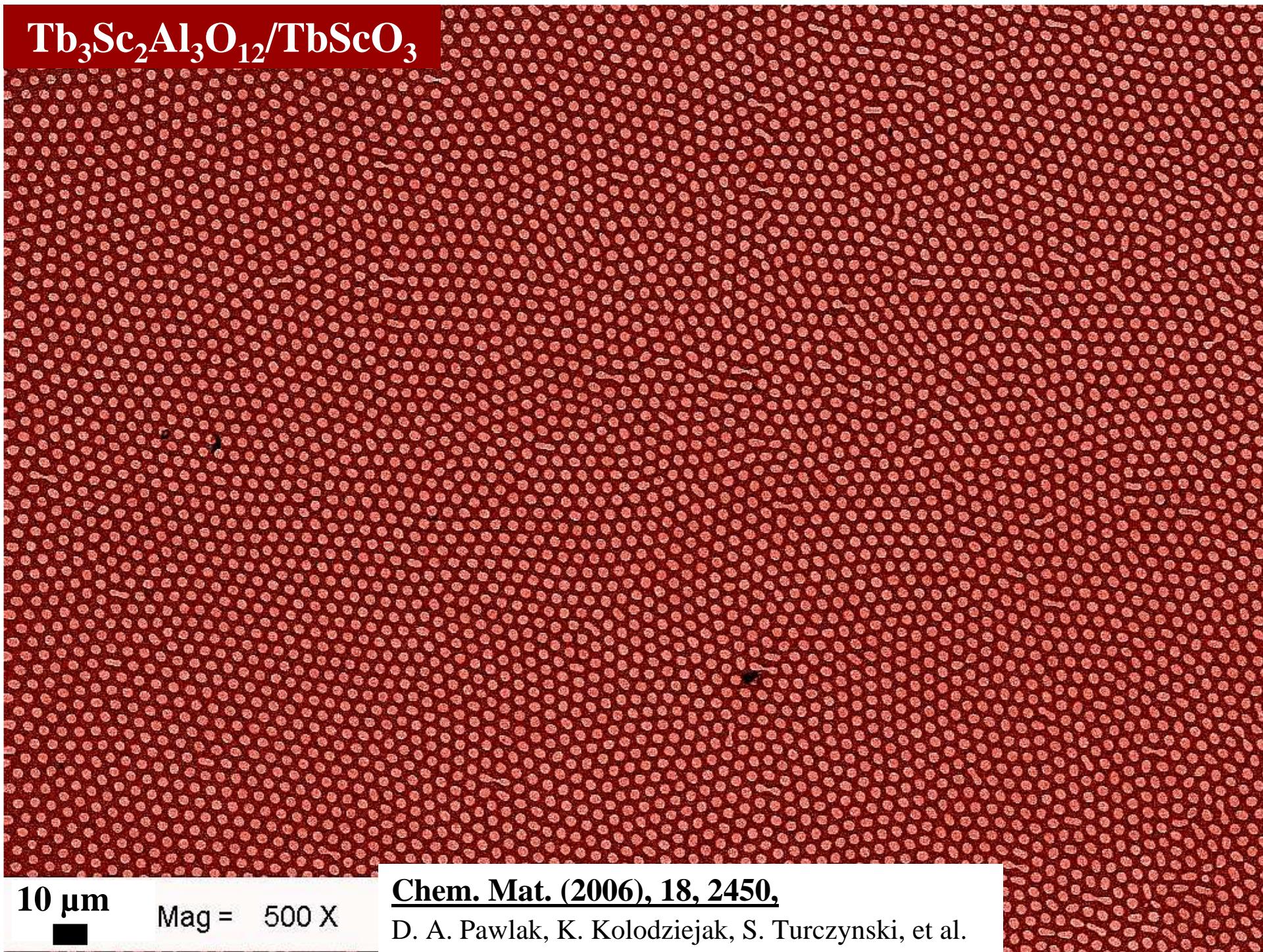
## 3. Growing an eutectic with an oxide which can be easily reduced to metal + ionic conductor phase

A. Revcolevschi, et al., Nature, 316, 335, (1985).

R. I. Merino, et al. Recent Res. Devel. Mat. Sci 4, 1, (2003).

M. A. Laguna-Bercero, et al. J. Eur. Ceram Soc. 25, 1455, (2005).

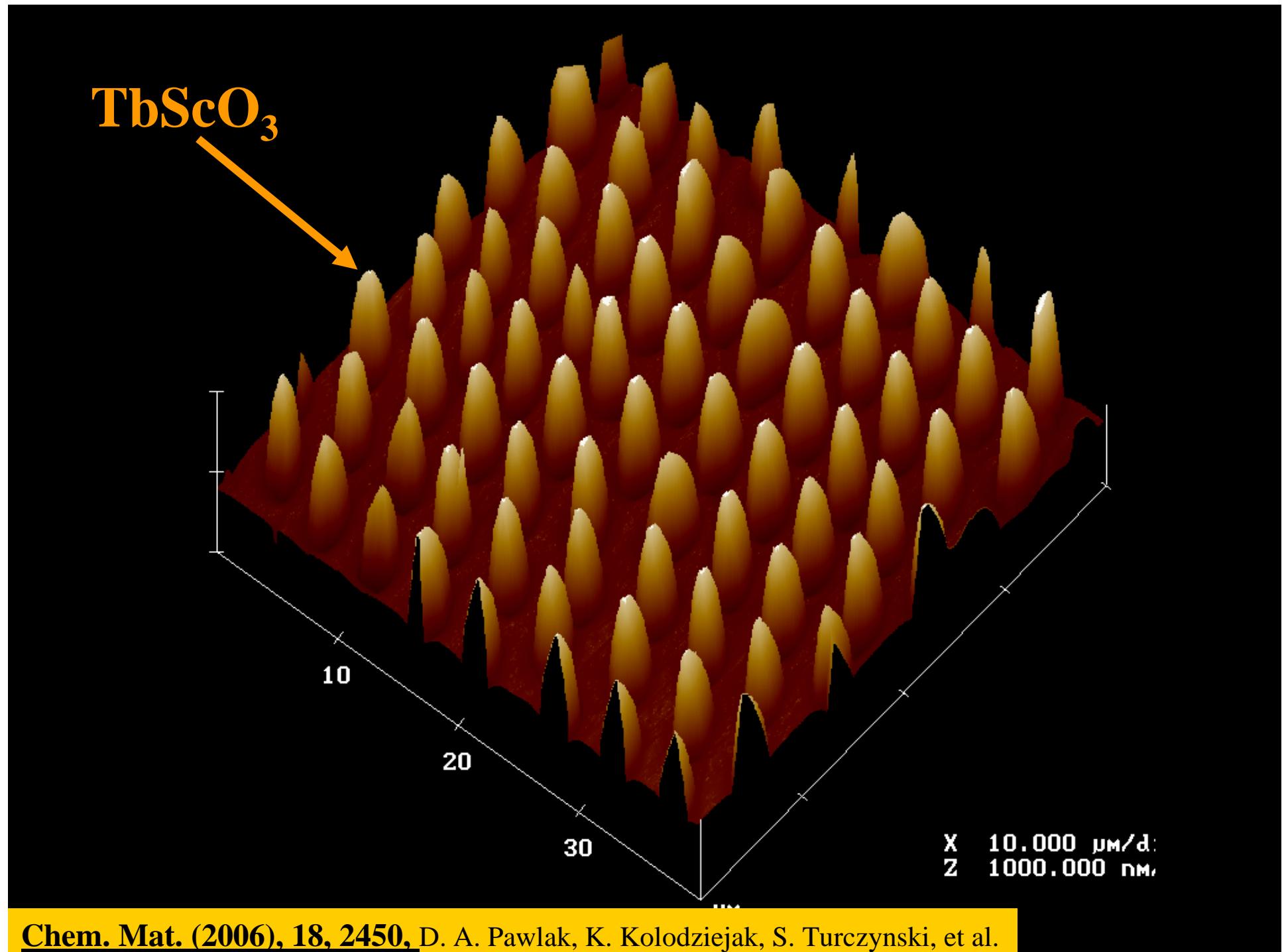
**Tb<sub>3</sub>Sc<sub>2</sub>Al<sub>3</sub>O<sub>12</sub>/TbScO<sub>3</sub>**

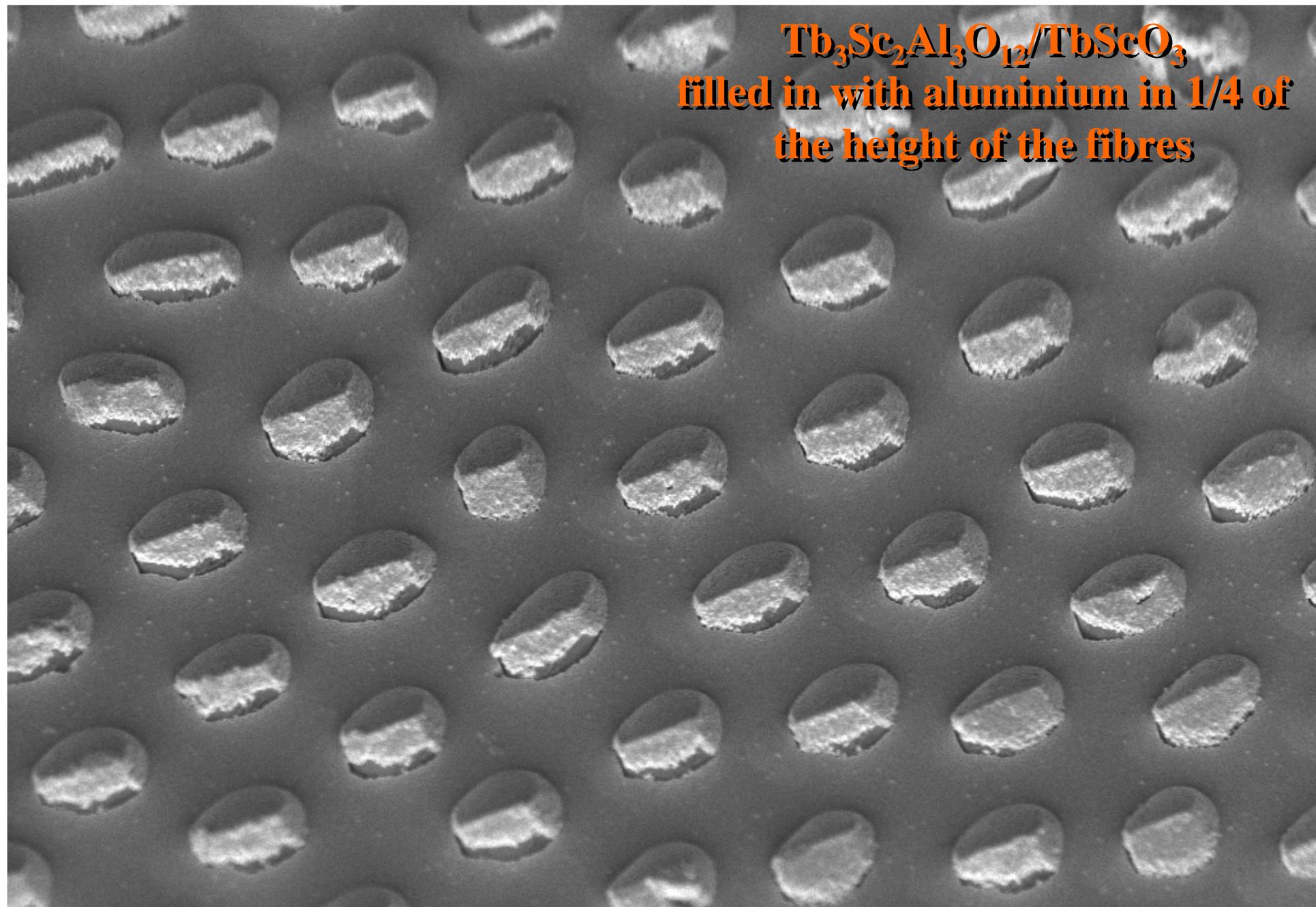


10  $\mu$ m

Mag = 500 X

Chem. Mat. (2006), 18, 2450,  
D. A. Pawlak, K. Kolodziejak, S. Turczynski, et al.





$\text{Tb}_3\text{Sc}_2\text{Al}_3\text{O}_{12}/\text{TbScO}_3$   
filled in with aluminium in 1/4 of  
the height of the fibres

1  $\mu\text{m}$

Mag = 5.00 K X

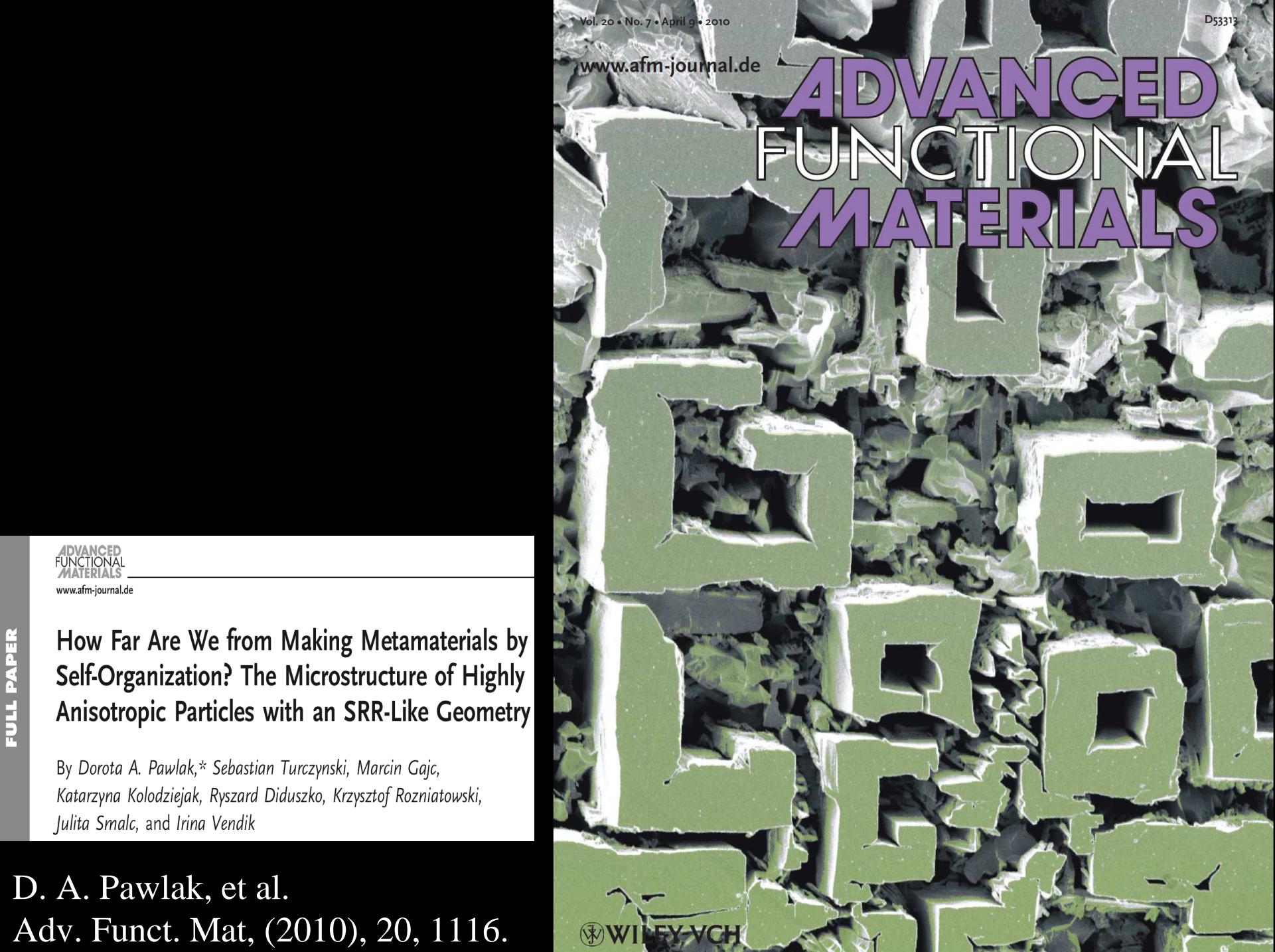
Chem. Mat. (2006), 18, 2450

# Split-ring resonator-like geometry by self-organization

D. R. Smith, et al. Science 2006, 314, 977; C. M. Soukoulis et al., Science 2007, 315, 47.



D. A. Pawlak et al., Adv. Funct. Mat. 2010



FULL PAPER

ADVANCED  
FUNCTIONAL  
MATERIALS

[www.afm-journal.de](http://www.afm-journal.de)

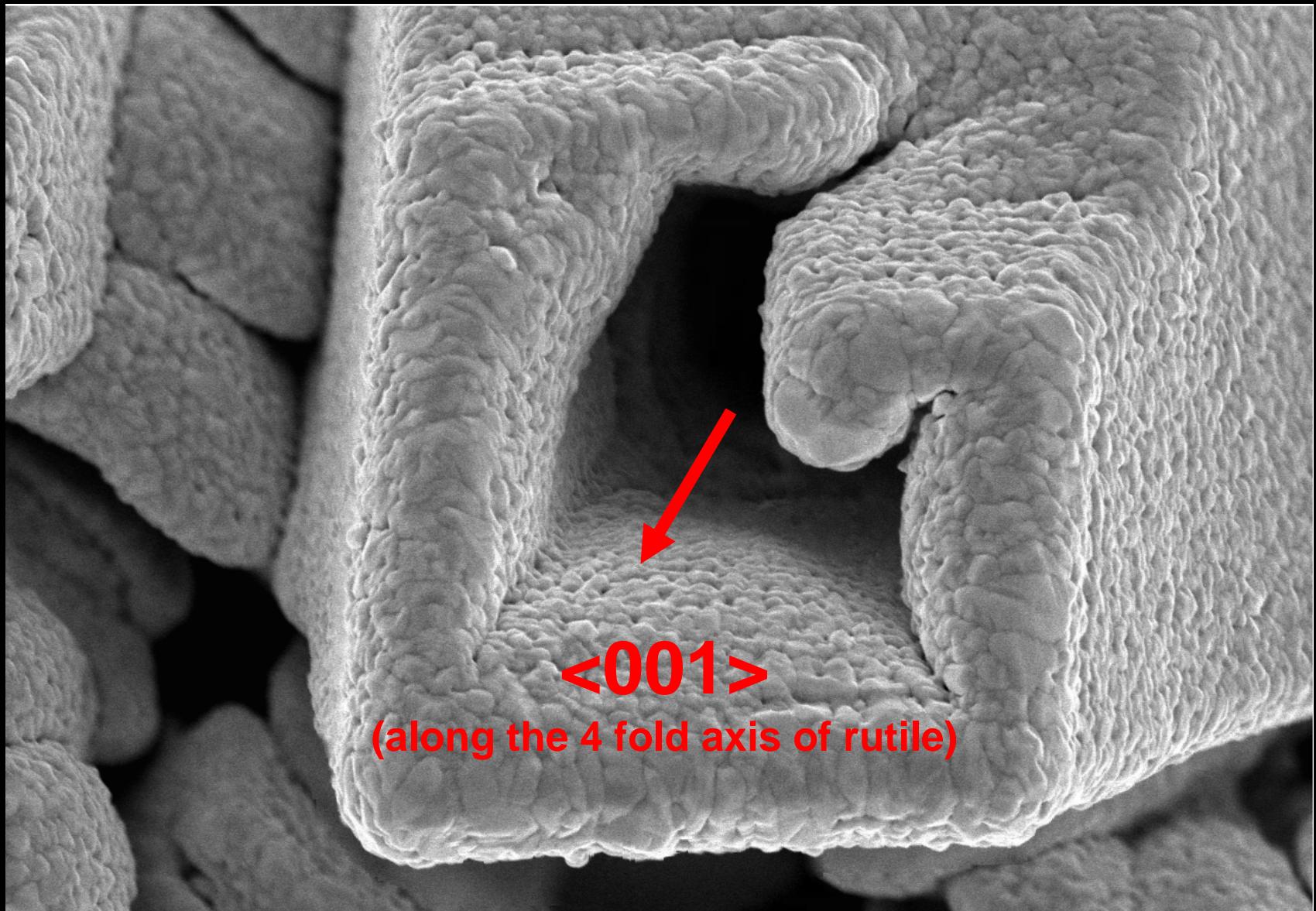
How Far Are We from Making Metamaterials by Self-Organization? The Microstructure of Highly Anisotropic Particles with an SRR-Like Geometry

By Dorota A. Pawlak,\* Sebastian Turczynski, Marcin Gajc, Katarzyna Kolodziejak, Ryszard Diduszko, Krzysztof Rozniatowski, Julita Smalc, and Irina Vendik

D. A. Pawlak, et al.  
Adv. Funct. Mat, (2010), 20, 1116.

HRSEM

SrTiO<sub>3</sub>-TiO<sub>2</sub> etched and covered with silver (250 nm)



5.0kV x20.0k SE

2.00um

Adv. Funct. Mat. 2010, 20, 1116, Pawlak et al.

# **How do we get such a shape ?**

---

**Geometry of an eutectic depends on:**

- Entropy of melting of phases
- Volume fraction of phases
- Growth rate
- Temperature gradient

# Classification of Eutectic Microstructures

(Hunt & Jackson\*) based on metals

(based on topography of the crystallization front)

**Entropy of melting**  $\Delta S_e = \frac{\Delta H}{T_e} = \frac{H_L - H_S}{T_e}$  [ $\frac{J}{Kmol}$ ]

**Dimensionless entropy of melting**

• Nonfacet-nonfacet

$$\chi_\alpha < 2 \text{ and } \chi_\beta < 2$$

REGULAR

• Facet-nonfacet

$$\chi_\alpha < 2 \text{ and } \chi_\beta > 2$$

Irregular or complex

• Facet-facet

$$\chi_\alpha > 2 \text{ and } \chi_\beta > 2$$

Independent crystals

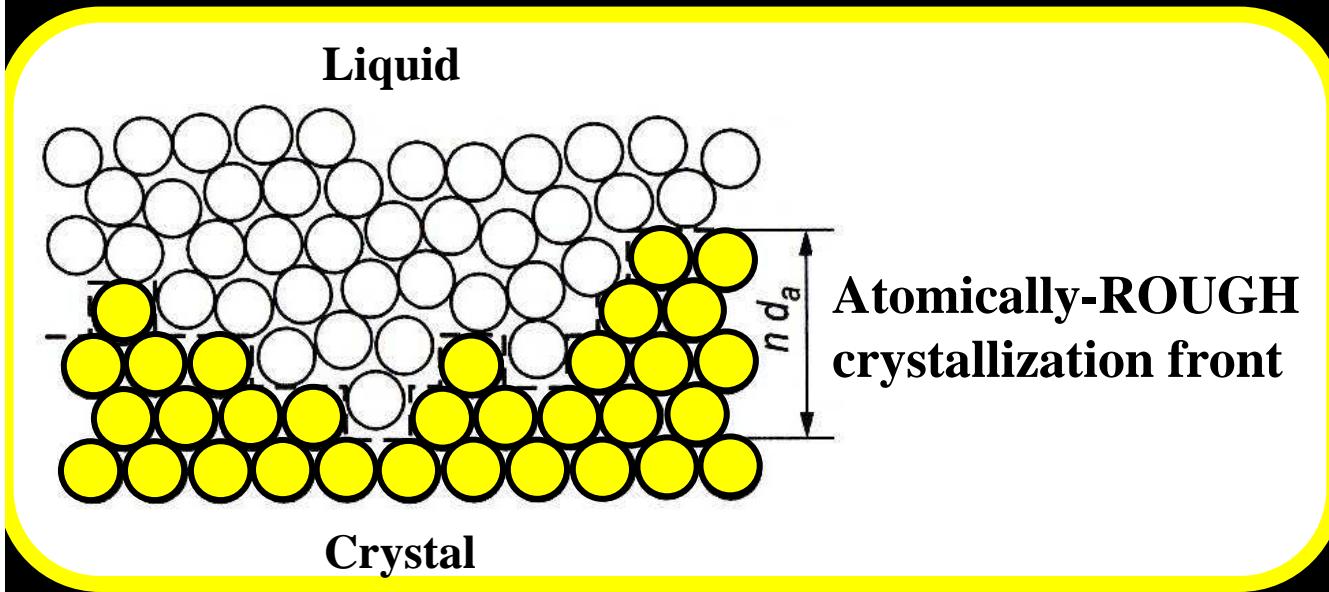
$$\chi = \frac{\Delta S_e}{R_g}$$

where

$$R_g = 8,314472 \left[ \frac{J}{molK} \right]$$

\*J. D. Hunt, K. A. Jackson, Trans. Metal. Soc. AIME, 236 (1966) 843-852

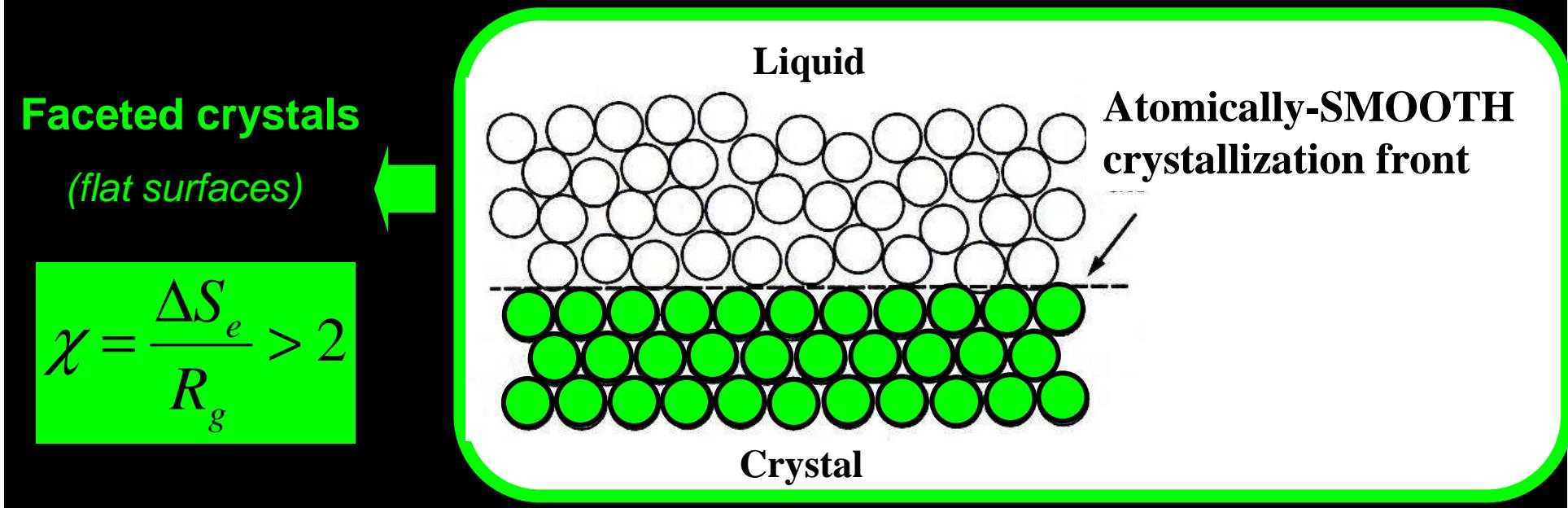
# Influence of crystallization front (entropy of melting) on the geometrical motifs appearing in eutectics



Non-faceted crystals

(curved surfaces)

$$\chi = \frac{\Delta S_e}{R_g} < 2$$



# Influence of **volume fraction** ( $g_v$ ) of phases on geometry of eutectic microstructure

For regular eutectics: FIBROUS & LAMELLAR

Microstructure with minimal  
**energy of the phase boundaries  $\alpha/\beta$**

Phase boundary  
**area**  
Phase boundary  
**surface tension**

When

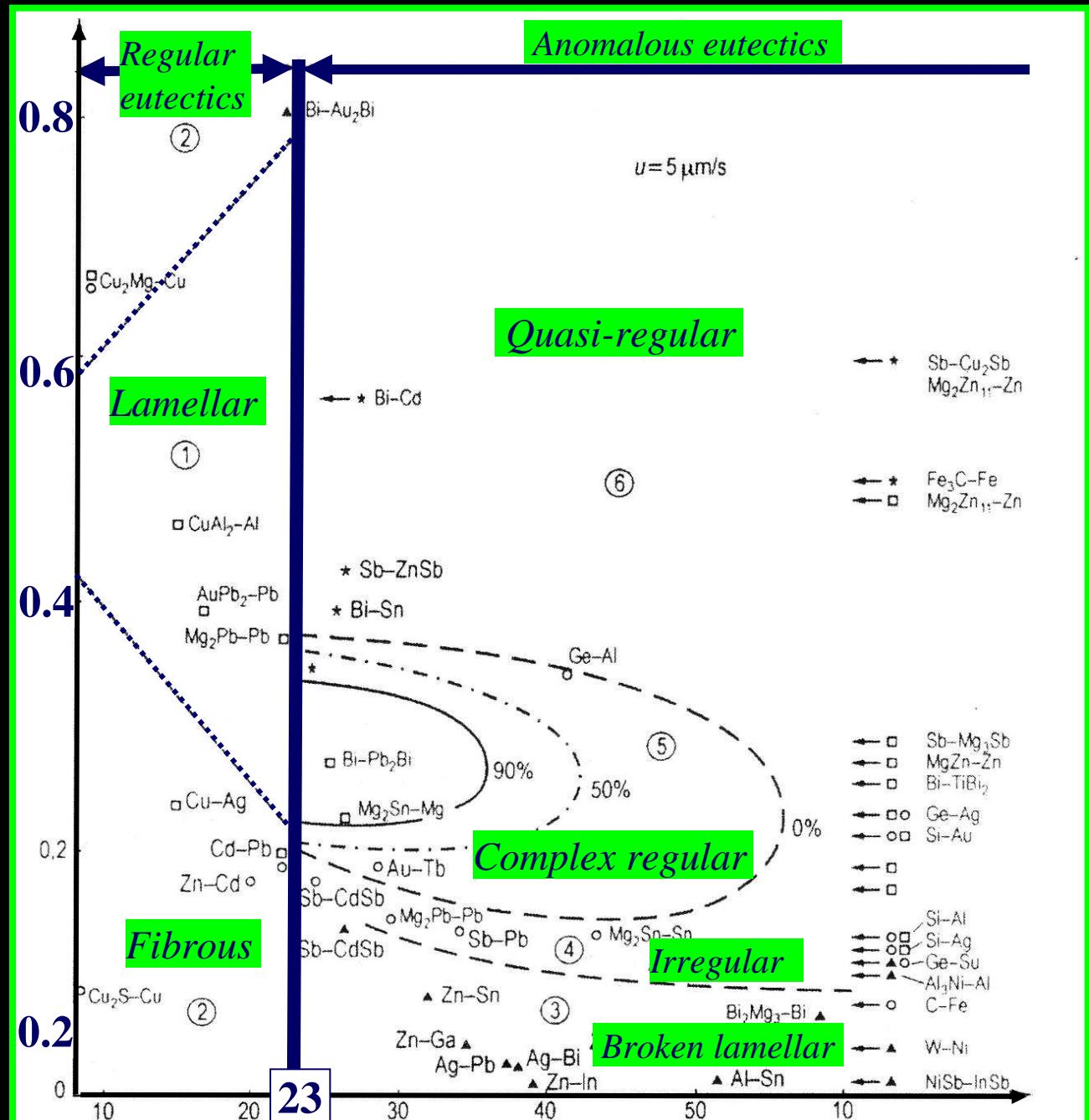
$$g_v < \frac{1}{\pi} \approx 0,32$$

phase boundary area is smaller for FIBROUS eutectic,  
thus the energy of the phase boundaries is smaller

**Fibrous  
microstructure**



# Volume fraction of phases, $g_v$



23

The change of entropy of the eutectic phases,  $\Delta S_r$  [J/(K·mol)]



# Directionally solidified materials



## Photonics

-nanoplasmonic materials with:

- (i) resonances at various wavelength
- (ii) various geometries of particles/precipitates
- (iii) various chemical composition

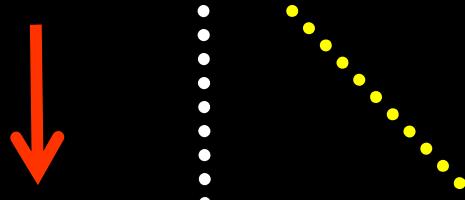
- **solid state visible lasers**  
(via enhanced PL, and up-conversion)

- **nonlinear absorbers**  
(via enhanced nonlinearities)

- **filters**

- **subwavelength imaging**

- **directional emissivity control**



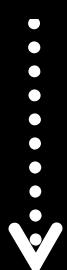
## Photoelectrochemistry

- photoanodes in PECs
- water purification



## Photovoltaics

-Enhanced performance of Silicon  
**Solar cells**  
(via enhanced up-conversion of  
waves above 1100 nm)



## Photovoltaics Catalysis

- broadband absorption due to multi-bandgaps
- porous materials for catalysis



SEVENTH FRAMEWORK  
PROGRAMME

Cooperation  
**NMP Theme**



**ENgineered SELF-organised Multi-component  
structures with novel controllaBLE  
Electromagnetic functionalities**  
**ENSEMBLE**

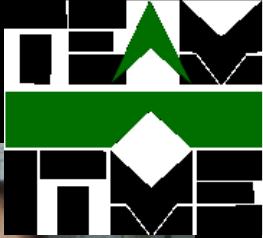
Contract NMP4-SL-2008-213669

<https://www.ensemble-fp7.eu>





# ITME EUTECTIC TEAM



Kasia  
Kolodziejak



Krzysiek  
Bienkowski



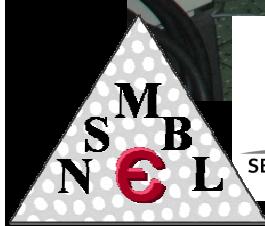
Pawel  
Osewski



Sebastian  
Turczynski



Marta  
Gdula



INNOVATIVE ECONOMY  
NATIONAL COHESION STRATEGY



Foundation  
for Polish Science

EUROPEAN UNION  
EUROPEAN REGIONAL  
DEVELOPMENT FUND





THANK YOU!